

SAM 012140**ACIERA Type 23 TR 50**

Group	Pillar drilling machine
Manufacturer	ACIERA
Type	23 TR 50
Serial No.	38 520



Table length	660 mm
Table width	519 mm
Clamping surface:	
Length	520 mm
Width	410 mm
T-channel width	14H8 mm
Drill capacity in steel	23 mm
Depth of throat	365 mm
Drill depth (spindle stroke)	120 mm
Table travels:	
Longitudinal travel (X-axis)	400 mm
Transversal travel (y-axis)	285 mm
Spindle speeds:	
number (steps)	8
from	45 t/min
up to	4000 t/min
Feeds:	
number (steps)	6
from	0.06 mm/t
up to	1.2 mm/t
Voltage 50 Hz 3x	380 Volt
Total power required	5 CV
Machine's weight about	1500 kg
Overall dimensions machine:	
Length	1600 mm
Width	1200 mm
Height	2000 mm
Various accessories:	
Digital readout number of axis:	2
Tool holder deposit	
BREGNARD table	



