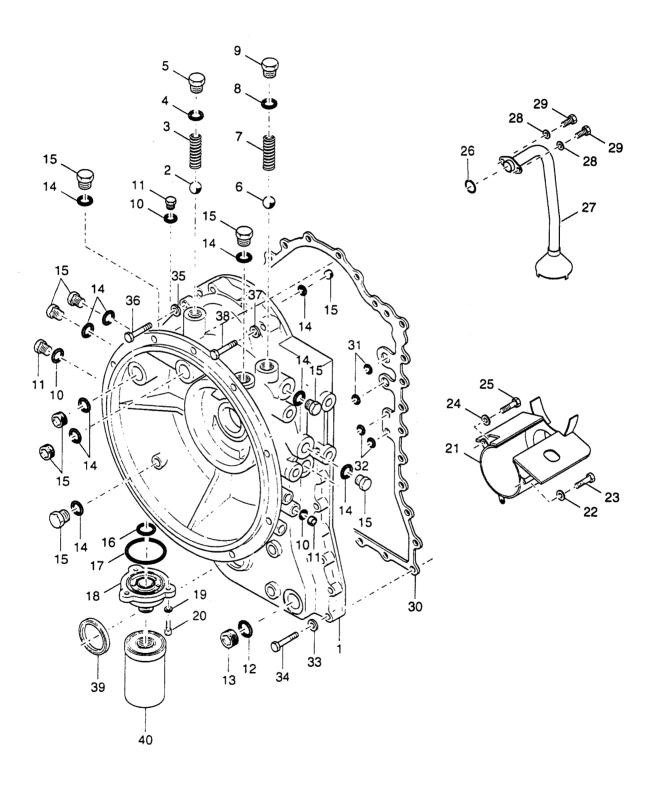


1217FT16000-23 ASSY-T16000 TRANSMISSION FOR NEW HOLLAND ITALIA

Item Qty Part Number <u>%</u> Description

#### CONVERTER HOUSING GROUP



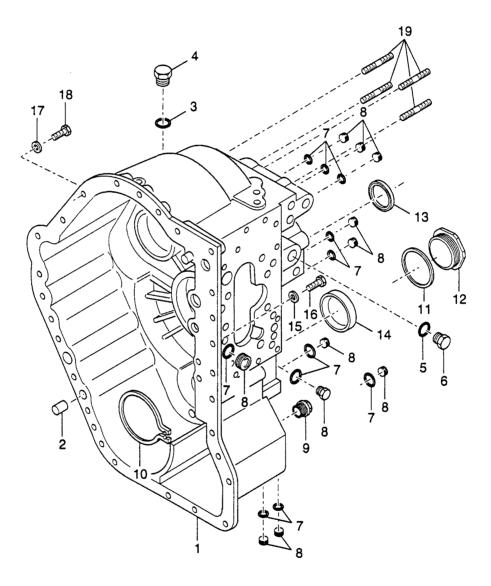
T16000 GROUP-CONVERTER HOUSING

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description
1	1	4203970	E	ASSY CONVERTER HOUSING AND EXPANTION PLUGS
2	1	10J24		BALL
3	1	4204243		SPRING BY-PASS
4	1	76K119	В	O RING - PART OF ITEM 5
5	1	4204244		PLUG BY-PASS - INCLUDING ITEM 4
6	1	19JM250		BALL
7	1	4203857		SPRING-SAFETY VALVE
8	1	76K123	В	0-RING - PART OF ITEM 9
9	1	4203848		PLUG M33X2 - INCLUDING ITEM 8
10	3	76K11	В	O RING - PART OF ITEM 11
11	3	4203846		PLUG M10X1 - INCLUDING ITEM 10
12				Not Used On This Model
13				Not Used On This Model
14	8	76K116	В	O-RING - PART OF ITEM 15
15	8	4203847		PLUG M22X1,5 - INCLUDING ITEM 16
16	1	4204245	В	O-RING FILTER ADAPTER
17	1	25K30228	В	O-RING
18	1	4205241		ADAPTOR-FILTER
19	3	6EM100		LOCKWASHER
20	3	1GM1025		SCREW
21	1	4204313		OIL-BAFFLE
22	2	6EM100		LOCKWASHER
23	2	1GM1016		CAPSCREW
24	1	6EM100		LOCKWASHER
25	1	1CM1016		CAPSCREW

T16000 GROUP-CONVERTER HOUSING

Item	Qty	Part Number	<u>%</u>	Description
26	1	76K218	В	"O" RING-SUCTION TUBE
27	1	4204237		ASSY SUCTION TUBE
28	2	6EM100		LOCKWASHER
29	2	1GM1016		SCREW
30	1	4203901	в	GASKET-CONV HSG TO TRANS CASE
31	2	60K20028	В	O RING
32	2	76K13	В	"O"-RING
33	14	6EM100		LOCKWASHER
34	14	7CM1050		SCREW
35	2	6EM100		LOCKWASHER
36	1	7CM1030		CAPSCREW
36A	1	3GM1030		SCREW
37	4	6EM100		LOCKWASHER
38	4	7CM1080		SCREW
39	1	4203860	В	OIL SEAL
40	1	4203691	D	ASSEMBLY - FILTER

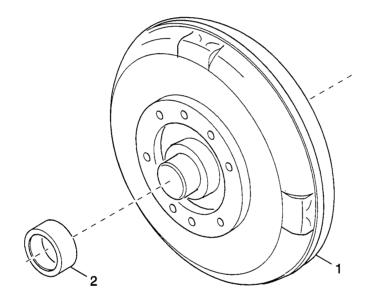
# T16000 TRANSMISSION CASE GROUP



T16000 GROUP-TRANSMISSION CASE

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description	
1	1	4204281	Ε	ASSY TRANSMISSION CASE AND PLUG	
2	2	4203907		PIN-DOWEL	
3	1	76K116	в	O-RING - PART OF ITEM 4	
4	1	4203847		PLUG M22X1,5 - INCLUDING ITEM 3	
5	1	76K210	В	O RING - PART OF ITEM 6	
6	1	4203849		PLUG 1.0625-12 UN - INCLUDING ITEM 5	
7	11	76K11	в	O RING - PART OF ITEM 8	
8	11	4203846		PLUG M10X1 - INCLUDING ITEM 7	
9	1	4203567		PLUG-MAGNETIC DRAIN	
10	1	234229	С	SNAP RING EXTERNAL-SPECIAL	
11	1	219373	в	GASKET	
12	1	4204249		PLUG	
13	1	4203860	В	OIL SEAL	
14	1	4204250		END PLUG	
15	5	6EM100		LOCKWASHER	
16A	2	7CM1035		CAPSCREW	
16	3	7CM1030		CAPSCREW	
17	4	6EM100		LOCKWASHER	
18	4	7CM1030		CAPSCREW	
19	4	4204248		STUD M12-1/2	

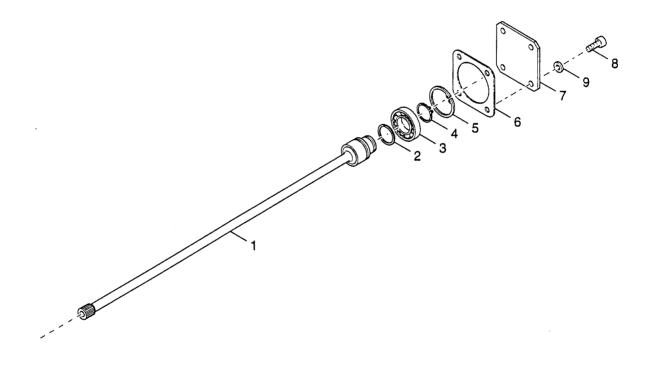
TORQUE CONVERTER GROUP



T16000 GROUP-TORQUE CONVERTER

Item	<u>Qty</u>	Part Number	<u>%</u>	Description
1	1	4209022	Ε	ASSY-TORQUE CONV & BUSHING-INCLUDING ITEM 2
2	1	4208824		BUSHING-CONVERTER PILOT - PART OF ITEM 1

# T16000 PUMP DRIVE GROUP

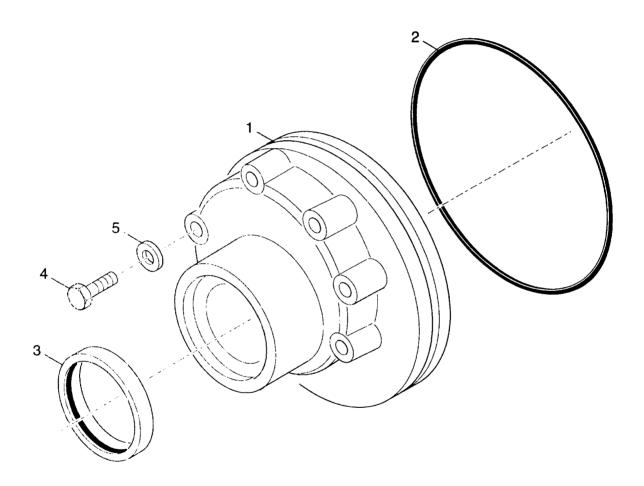


GRPT16031

T16000 GROUP-PUMP DRIVE

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description	
1	1	4204235	Ε	SHAFT PUMP DRIVE	
2	1	4203867	В	RING PISTON	
3	1	230829	С	BEARING-CLUTCH DRIVEN GEAR	
4	1	5JM40	D	SNAPRING	
5	1	7J <b>M</b> 68	D	RETAINING-RING	
6	1	4201747	В	GASKET	
7	1	216355	D	D COVER-PERMANENT PUMP ADAPTOR	
8				Not Used On This Model	
9	4	4E8		LOCKWASHER	
	4	4204273		SPACER	N.I.
	4	62D8		NUT	N.I.

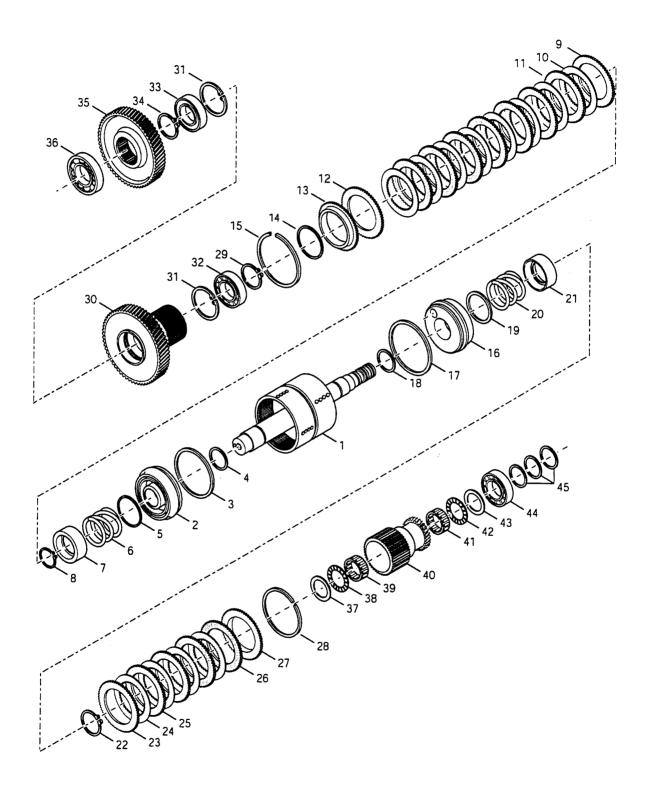
#### CHARGING PUMP GROUP



T16000		
GROUP-CHARGING	PUMP	INTERNAL

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description
1	1	4203850	D	ASSY-CHARGING PUMP-INCLUDING ITEMS 2 AND 3
2	1	4203844	В	O-RING CHARGING PUMP
3	1	4204279	В	OIL-SEAL
4	6	1CM855		SCREW - PUMP MOUNTING
5	6	4203428	В	WASHER-SEAL

#### **T16000** FWD LOW / FWD HIGH SHAFT AND GEARS GROUP



T16000

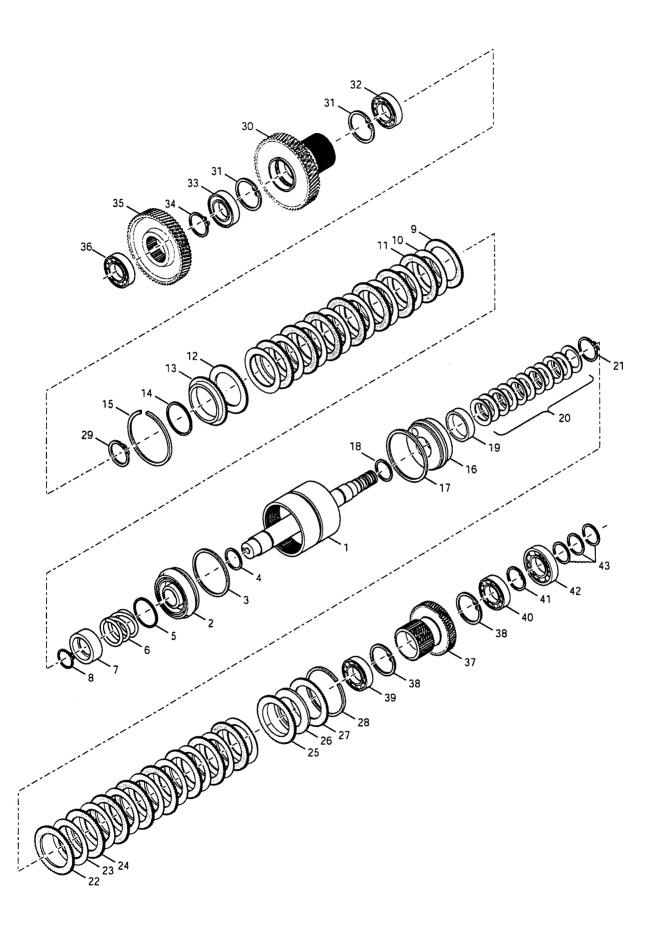
GROUP-FWD LOW/FWD HIGH SHAFT AND GEARS

Item	Qty	<u>Part Number</u>	<u>%</u>	Description
1	1	4206063	Ε	ASSY FWD/LOW/HIGH SHAFT,HUB,DRUM,PLUG
2	1	4203742	Ε	ASSY-CLUTCH PISTON-INCLUDING ITEMS 3 & 4
3	1	237032	в	SEAL-CLUTCH PISTON - OUTER-PART OF ITEM 2
4	1	234113	в	SEAL-CLUTCH PISTON - INNER-PART OF ITEM 2
5	1	4203876	D	SPACER-CLUTCH PISTON SPRING
6	1	4203878	D	RETURN-SPRING
7	1	4203877	D	RETAINER-SPRING
8	1	234350	С	RING-RETAINING
9	1	4204265	С	DISC OUTER HALF (PAPER)
10	8	4204267	С	DISC INNER (TUMBELD BOTH SIDES)
11	7	4204266	С	DISC OUTER (PAPER)
12	1	4204265	С	DISC OUTER HALF (PAPER)
13	1	4206067	D	ASSY-END PLATE & SEAL - INCLUDING ITEM 14
14	1	4206069	в	SEAL LIP - PART OF ITEM 13
15	1	234111	С	SNAP RING
16	1	4203742	Ε	ASSY-CLUTCH PISTON - INCLUDING ITEMS 17 & 18
17	1	237032	в	SEAL-CLUTCH PISTON - OUTER-PART OF ITEM 16
18	1	234113	в	SEAL-CLUTCH PISTON - INNER-PART OF ITEM 16
19	1	4203876	D	SPACER-CLUTCH PISTON SPRING
20	1	4203878	D	RETURN-SPRING
21	1	4203877	D	RETAINER-SPRING
22	1	234350	С	RING-RETAINING
23	1	4204265	С	DISC OUTER HALF (PAPER)
24	4	4204267	С	DISC INNER (TUMBELD BOTH SIDES)
25	3	4204266	С	DISC OUTER (PAPER)

T16000 GROUP-FWD LOW/FWD HIGH SHAFT AND GEARS

Item	Qty	Part Number	<u>%</u>	Description
26	1	4204265	С	DISC OUTER HALF (PAPER)
27	1	4204253	С	END PLATE
28	1	234111	С	SNAP RING
29	1	5JM50	С	SNAP RING
30	1	4206066	D	GEAR CLUTCH 54T (FREUDENBERG)
31	2	7JM80	D	SNAP RING-INTERNAL
32	1	230885	С	BEARING
33	1	4204256	С	BEARING
34	1	5JM50	С	SNAP RING (FWD/LOW)
35	1	4203980	Ε	GEAR 42T
36	1	4204257	С	BEARING FRONT 6309 C3
37	1	4203946		WASHER THRUST
38	1	4203947		BEARING THRUST
39	1	4203945		BEARING-NEEDLE
40	1	4203985	Ε	GEAR CLUTCH 34T FWD HIGH
41	1	4203945		BEARING-NEEDLE
42	1	4203947		BEARING THRUST
43	1	4203946		WASHER THRUST
44	1	237972	С	BEARING 6208 C3
45	3	4203872	В	RING-PISTON

#### T16000 REVERSE / 1ST SHAFT AND GEARS GROUP



T16000

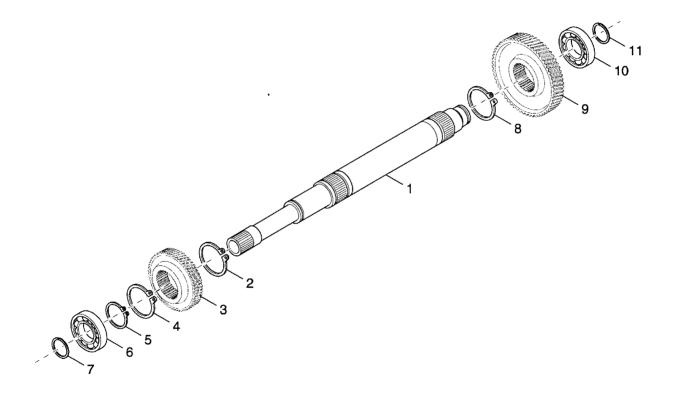
GROUP-REVERSE/1ST SHAFT AND GEARS

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description		
1	1	4207078	Ε	ASSY REV/1ST SHAFT, HUB, DRUM, PLUG		
2	1	4203742	Е	ASSY-CLUTCH PISTON - INCLUDING ITEMS 3 & 4		
3	1	237032	В	SEAL-CLUTCH PISTON - OUTER		
4	1	234113	В	SEAL-CLUTCH PISTON - INNER		
5	1	4203876	D	SPACER-CLUTCH PISTON SPRING		
6	1	4203878	D	RETURN-SPRING		
7	1	4203877	D	RETAINER-SPRING		
8	1	234350	С	RING-RETAINING		
9	1	4204265	С	DISC OUTER HALF (PAPER)		
10	8	4204267	С	DISC INNER (TUMBELD BOTH SIDES)		
11	7	4204266	С	DISC OUTER (PAPER)		
12	1	4204265	С	DISC OUTER HALF (PAPER)		
13	1	4206067	D	ASSY-END PLATE & SEAL - INCL. ITEM 14		
14	1	4206069	В	SEAL LIP - PART OF ITEM 13		
15	1	234111	С	SNAP RING		
16	1	4203742	Ε	ASSY-CLUTCH PISTON - INCL.ITEMS 17 & 18		
17	1	237032	В	SEAL-CLUTCH PISTON - OUTER-PART OF ITEM 16		
18	1	234113	В	SEAL-CLUTCH PISTON - INNER-PART OF ITEM 16		
19	1	4204300		PISTON CLUTCH SPACER		
20	1	4203887		ASSY-SPRING DISC - INCLUDING 11 WASHERS		
21	1	234350	С	RING-RETAINING		
22	1	4204265	С	DISC OUTER HALF (PAPER)		
23	8	4204267	С	DISC INNER (TUMBELD BOTH SIDES)		
24	7	4204266	С	DISC OUTER (PAPER)		
25	1	4204265	С	DISC OUTER HALF (PAPER)		

T16000 GROUP-REVERSE/1ST SHAFT AND GEARS

Item	Qty	<u>Part Number</u>	<u>%</u>	Description
26	1	4203880	D	SPRING-DISC MODULATOR
27	1	4204253	С	END PLATE
28	1	234111	С	SNAP RING
29	1	5J <b>M</b> 50	С	SNAP RING
30	1	4206066	D	GEAR CLUTCH 54T (FREUDENBERG)
31	2	7J <b>M</b> 80	D	SNAP RING-INTERNAL
32	1	232885	Ε	CLUTCH DRUN HUB GEAR (47T)
33	1	4204256	С	BEARING
34	1	5JM50	С	SNAP RING
35	1	4203981	Ε	GEAR 50T
36	1	4204257	С	BEARING FRONT 6309 C3
37	1	4203986	D	GEAR CLUTCH 30T
38	2	7JM75	С	SNAP RING-INTERNAL
39	1	230860	С	BALL BEARING
40	1	233390	С	BEARING
41	1	5JM45	С	SNAP RING
42	1	4204314	D	BEARING
43	3	4203872	в	RING-PISTON

#### **INPUT SHAFT GROUP**



GRPT16071 31JAN2003 Mon jul 7 08:46:40 2003 MN CGPS

T16000 GROUP-INPUT SHAFT

Item	Qty	<u>Part Number</u>	<u>%</u>	Description
1	1	4204232	Ε	SHAFT TURBINE
2	1	4204251	D	SNAP RING
3	1	4203978	Ε	GEAR FWD LOW 26T
4	1	5JM50	С	SNAP RING
5	1	5JM40	D	SNAP RING
6	1	4204314	D	BEARING
7	1	4203872	В	RING-PISTON
8	1	5JM50	С	SNAP RING
9	1	4203977	Ε	GEAR 62T
10	1	4204314	D	BEARING
11	1	4203872	В	RING-PISTON

N.S.S. - Not Sold Separately N.I. - Not Illustrated % - Part Stock Recommendation

View : GRPT16071

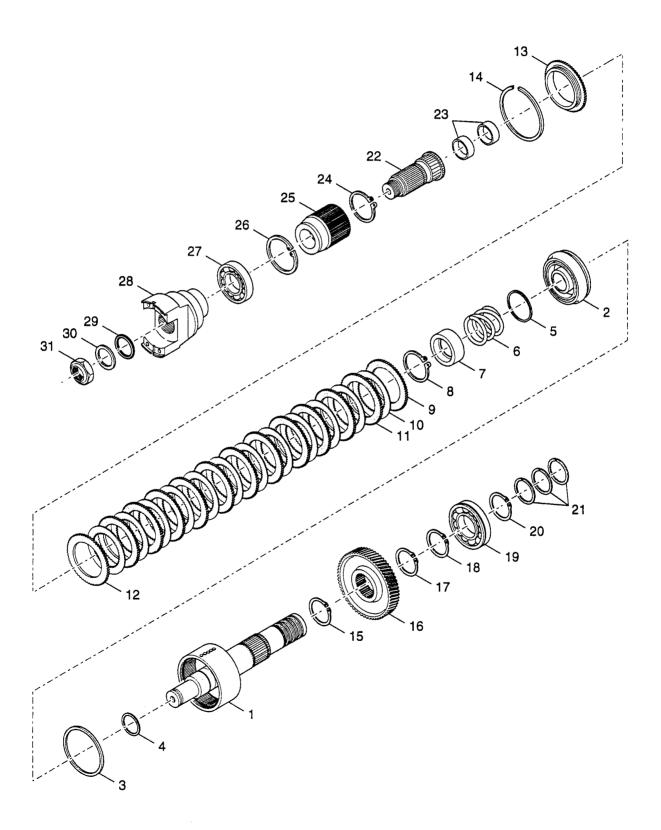
T16000 GROUP-2ND SHAFT

Item	Qty	<u>Part Number</u>	<u>%</u>	Description
1	1	4204307	Ε	ASSY 2ND SHAFT, HUB, DRUM AND PLUG
2	1	4203742	Ε	ASSY-CLUTCH PISTON - INCLUDING ITEMS 3 & 4
3	1	237032	В	SEAL-CLUTCH PISTON - OUTER - PART OF ITEM 2
3	1	234113	В	SEAL-CLUTCH PISTON - INNER - PART OF ITEM 2
5	1	4203876	D	SPACER-CLUTCH PISTON SPRING
6	1	4203878	D	RETURN-SPRING
7	1	4203877	D	RETAINER-SPRING
8	1	234350	С	RING-RETAINING
9	1	4204265	С	DISC OUTER HALF (PAPER)
10	8	4204267	С	DISC INNER (TUMBELD BOTH SIDES)
11	7	4204266	С	DISC OUTER (PAPER)
12	1	4204265	С	DISC OUTER HALF (PAPER)
13	1	4203880	D	SPRING-DISC MODULATOR
14	1	4204253	С	END PLATE
15	1	234111	С	SNAP RING
16	1	4203984	E	GEAR CLUTCH 52T
17	2	7JM75	С	SNAP RING-INTERNAL
18	1	230860	C	BALL BEARING
19	1	233390	С	BEARING
20	1	4203899		WASHER-BEARING SUPPORT
21	1	4204314	D	BEARING
22	2	4203872	В	RING-PISTON
23	1	249936	С	SNAP RING-EXTERNAL
24	1	4203979		GEAR 41T
25	1	4203982	E	GEAR UPPER OUTPUT 59T

T16000 GROUP-2ND SHAFT

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description
26	1	4204258	С	BEARING 6311 C3
27	1	4203852	Ε	FLANGE-YOKE 1410 WITHOUT BRAKE
28	1	25K60128	В	"O" RING
29	1	231916	D	WASHER
30	1	215634	С	NUT-IDLER SHAFT

#### OUTPUT SHAFT WITH INTERNAL DISCONNECT GROUP



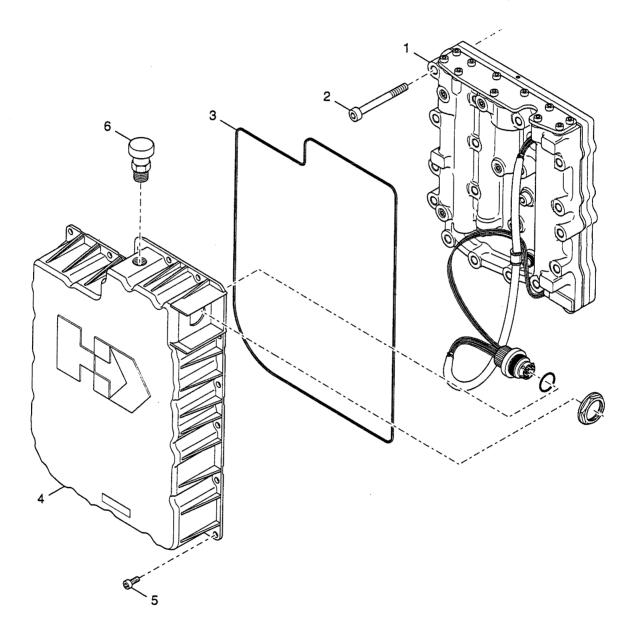
T16000 GROUP-OUTPUT SHAFT

Item	<u>Qty</u>	Part Number	<u>%</u>	Description
1	1	4206718	Ε	ASSY OUTPUT SHAFT, HUB, DRUM W/O FLANGE
2	1	4203742	Е	ASSY-CLUTCH PISTON - INCL.ITEMS 3 & 4
3	1	237032	В	SEAL-CLUTCH PISTON - OUTER - PART OF ITEM 2
4	1	234113	В	SEAL-CLUTCH PISTON - INNER - PART OF ITEM 2
5	1	4203876	D	SPACER-CLUTCH PISTON SPRING
6	1	4203878	D	RETURN-SPRING
7	1	4203877	D	RETAINER-SPRING
8	1	234350	С	RING-RETAINING
9	1	4204265	С	DISC OUTER HALF (PAPER)
10	12	4204267	С	DISC INNER (TUMBELD BOTH SIDES)
11	11	4204266	С	DISC OUTER (PAPER)
12	1	4204265	С	DISC OUTER HALF (PAPER)
13	1	4204253	С	END PLATE
14	1	234111	С	SNAP RING
15	1	5J <b>M</b> 65	С	SNAPRING GEAR RETAINER
16	1	4203983	D	GEAR LOWER OUTPUT 39T
17	1	5JM65	С	SNAPRING GEAR RETAINER
18	1	5JM60	D	SNAPRING GEAR RETAINER
19	1	4204260	D	BEARING
20	1	5JM60	D	SNAPRING GEAR RETAINER
21	3	4203898	В	RING-PISTON
22	1	4204261	E	ASSY OUTPUT SHAFT FRONT - INCL.ITEM 23
23	2	4205018	С	BUSHING-DISCONNECT - PART OF ITEM 22
24	1	249936	С	SNAP RING-EXTERNAL
25	1	4203988		HUB DISCONNECT

T16000 GROUP-OUTPUT SHAFT

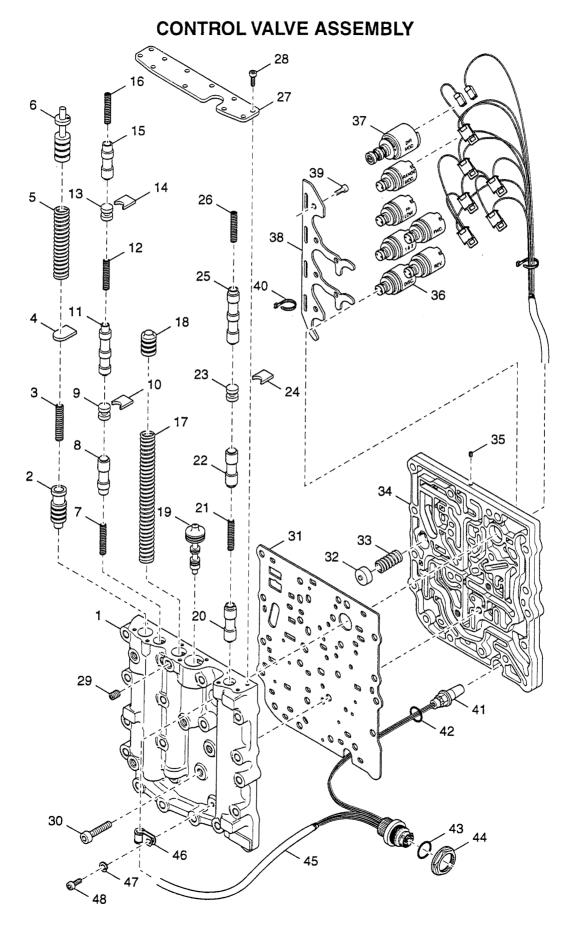
Item	<u>Qty</u>	Part Number	<u>%</u>	Description
26	1	7JM100	D	SNAP-RING
27	1	225874	D	REAR BEARING
28	1	4203852	Ε	FLANGE-YOKE 1410 WITHOUT BRAKE
29	1	25K60128	В	O RING
30	1	231916	D	WASHER
31	1	215634	С	NUT-IDLER SHAFT

CONTROL VALVE MOUNTING GROUP



T16000 GROUP-CONTROL VALVE

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description
1	1	4205806	Ε	ASSY CONTROL VALVE
2	17	1GM865		SCREW (DIN 912)
3	1	4203922	В	SEAL COVER VALVE
4	1	4204264		ASSY-PROTECTION COVER & BREATHER-INCL.ITEM 6
5	9	1GM612		SCREW M6
6	1	238535	С	AIR-BREATHER - PART OF ITEM 4



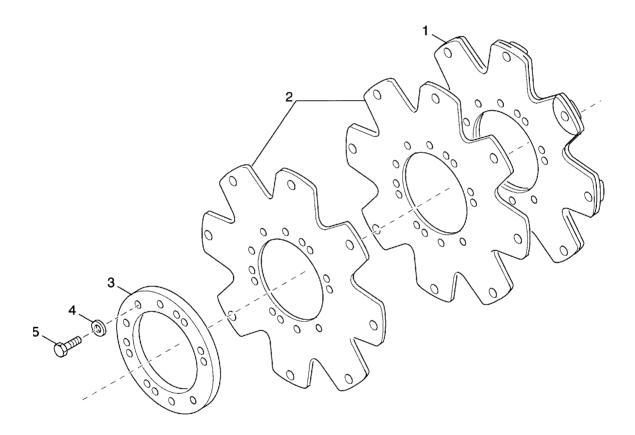
T16000 ASSY CONTROL VALVE

Item	Qty	<u>Part Number</u>	<u>%</u>	Description
1	1	N.S.S.		SPOOL BODY
2	1	N.S.S.		PRESSURE REDUCER SPOOL
3	1	N.S.S.		PRESSURE REDUCER SPRING
4	1	N.S.S.		SEPARATOR PLATE
5	1	N.S.S.		PRESSURE REGULATOR SPRING
6	1	N.S.S.		PRESSURE REGULATOR SPOOL
7	1	N.S.S.		PILOT SPOOL SPRING
8	1	N.S.S.		DISCONNECT SPOOL
9	1	N.S.S.		SPOOL STOP
10	1	N.S.S.		SEPARATOR PLATE
11	1	N.S.S.		1ST/2ND SPOOL
12	1	N.S.S.		PILOT SPOOL SPRING
13	1	N.S.S.		SPOOL STOP
14	l	N.S.S.		SEPARATOR PLATE
15	1	N.S.S.		RANGE MODULATION SPOOL
16	1	N.S.S.		PILOT SPOOL SPRING
17	1	N.S.S.		ACCUMULATOR SPRING
18	1	N.S.S.		ACCUMULATOR SPOOL
19	1	N.S.S.		BOOSTER SPOOL
20	1	N.S.S.		REVERSE SPOOL
21	1	N.S.S.		PILOT SPOOL SPRING
22	1	N.S.S.		FORWARD SPOOL
23	1	N.S.S.		SPOOL STOP
24	1	N.S.S.		SEPARATOR PLATE
25	1	N.S.S.		FWD LOW / FWD HIGH SPOOL

T16000 ASSY CONTROL VALVE

Item	<u>Qty</u>	Part Number	<u>%</u>	Description
26	1	N.S.S.		PILOT SPOOL SPRING
27	1	N.S.S.		SPOOL COVER
28	11	1GM512		SCREW M5
29	3	16F2		PIPE PLUG
30	3	1GM830		CAPSCREW
31	1	N.S.S.		PLATE-SPACER
32	1	4203943		SPOOL-BYPASS VALVE
33	1	4203944		SPRING-BYPASS VALVE
34	1	N.S.S.		PLATE-SOLENOIDS
35	6	4203975		SCREW
36	6	4205795	С	SOLENOID 12V
37	1	4203146	С	VFS SOLENOID
38	1	N.S.S.		SOLENOID CLAMP
39	6	1GM512		SCREW M5
40	6	4202198		STRAP 2,4 X 200 MM
41	1	N.S.S.		SENSOR-SPEED & TEMP
42	1	N.S.S.		O RING
43	1	N.S.S.		O RING
44				Not Used On This Model
45	1	4212419	D	ASSY-WIRING HARNESS - INCL.ITEMS 41,42 AND 43
46	1	4203974		CLAMP WIRING
47	1	1EM50		LOCKWASHER
48	1	1GM510		CAPSCREW M5X10

#### DRIVE PLATE GROUP



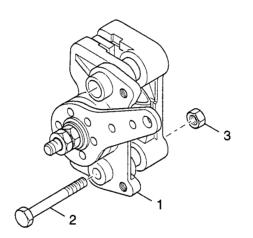
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T16000 GROUP-DRIVE PLATE

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description	
1	1	N.S.S.		ASSY-DRIVE PLATE - INCLUDING IN ITEM 6	
2	2	N.S.S.		PLATE-DRIVE - INCLUDING IN ITEM 6	
3	1	246615	В	RING-BACKING	
4	6	4E6		LOCKWASHER-DRIVE PLATE MTG SCREW	
5	6	2C608		CAPSCREW	
6	1	8100084	D	T16000 DRIVE PLATE KIT-INCL. ITEM 1 THRU 5	

PARKING BRAKE GROUP



T16000 GROUP-PARKING BRAKE

Item	<u>Qty</u>	<u>Part Number</u>	<u>%</u>	Description
1	1	4205399	A	ASSY-CALIPER
2	2	17C872		CAPSCREW
3	2	63D8		NUT

#### 07-MAY-03

<u>Model:</u> 16000

KIT-GASKET AND SEALING

QTY SHOWN IS	S TO MAKE O	NE OF THE NEXT HIGHER ASSEMBLY
REV P PART NUMBER	QTY S/1	E PARTNAME AND APPLICATION
76K119	1	O RING
76K123	1	0-RING
76K11	2	O RING
76K116	11	O-RING
4204245	1	O-RING FILTER ADAPTER
25K30228	1	O-RING
76K218	1	O RING
4203901	1	GASKET-CONV HSG TO TRANS CASE
60K20028	2	O RING
76K13	2	O RING
4203860	2	OIL SEAL
76K210	1	O RING
219373	1	GASKET
60K40212	1	O RING
4203867	1	RING PISTON
4201747	1	GASKET
4203844	1	O-RING CHARGING PUMP
4204279	1	OIL-SEAL
237032	6	SEAL-CLUTCH PISTON - OUTER
234113	6	SEAL-CLUTCH PISTON - INNER
4204255	2	PISTON RING
4203872	10	RING-PISTON
4203898	3	RING-PISTON
25K60128	2	O RING
4203922	1	SEAL COVER VALVE
60K30022	1	O RING
60K40030	1	O RING

Ltr : Date: ECN : Rel : sv Date: 16-FEB-01 ERN : SERV



# **Part Stocking Recommendation**

The table below is a minimum spare parts inventory recommendation designated by letter code in each Service Parts List. Each letter code indicates a percentage for determining stock quantities to support the field population. Any quantity less than 1 or partial quantities need not be stocked.

Letter Code	Percentage	Example
A	15%	Part quantity = 10 per unit
		Field Population = 240 units
		Recommended stock = 240 units x 10 per unit x .15 = 360 parts
В	10%	Part quantity = 4 per unit
		Field Population = 66 units
		Recommended stock = 66 units x 4 per unit x $.10 = 26.4$ or 26 parts
С	6%	Part quantity = 2 per unit
		Field Population = 203 units
		Recommended stock = 203 units x 2 per unit x .06 = 24.4 or 24 parts
D	4%	Part quantity = AR*
		Field Population = 42 units
		Recommended stock = 42 units x 3 per unit x.04 = 5.04 or 5 parts
E	2%	Part quantity = 1 per unit
		Field Population = 75 units
		Recommended stock = 75 units x 1 per unit x $.02 = 1.5$ or 1 part
*Part quanti	ties denoted by	/ "AR" (as required) should be ordered by a quantity of 3 per unit.

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